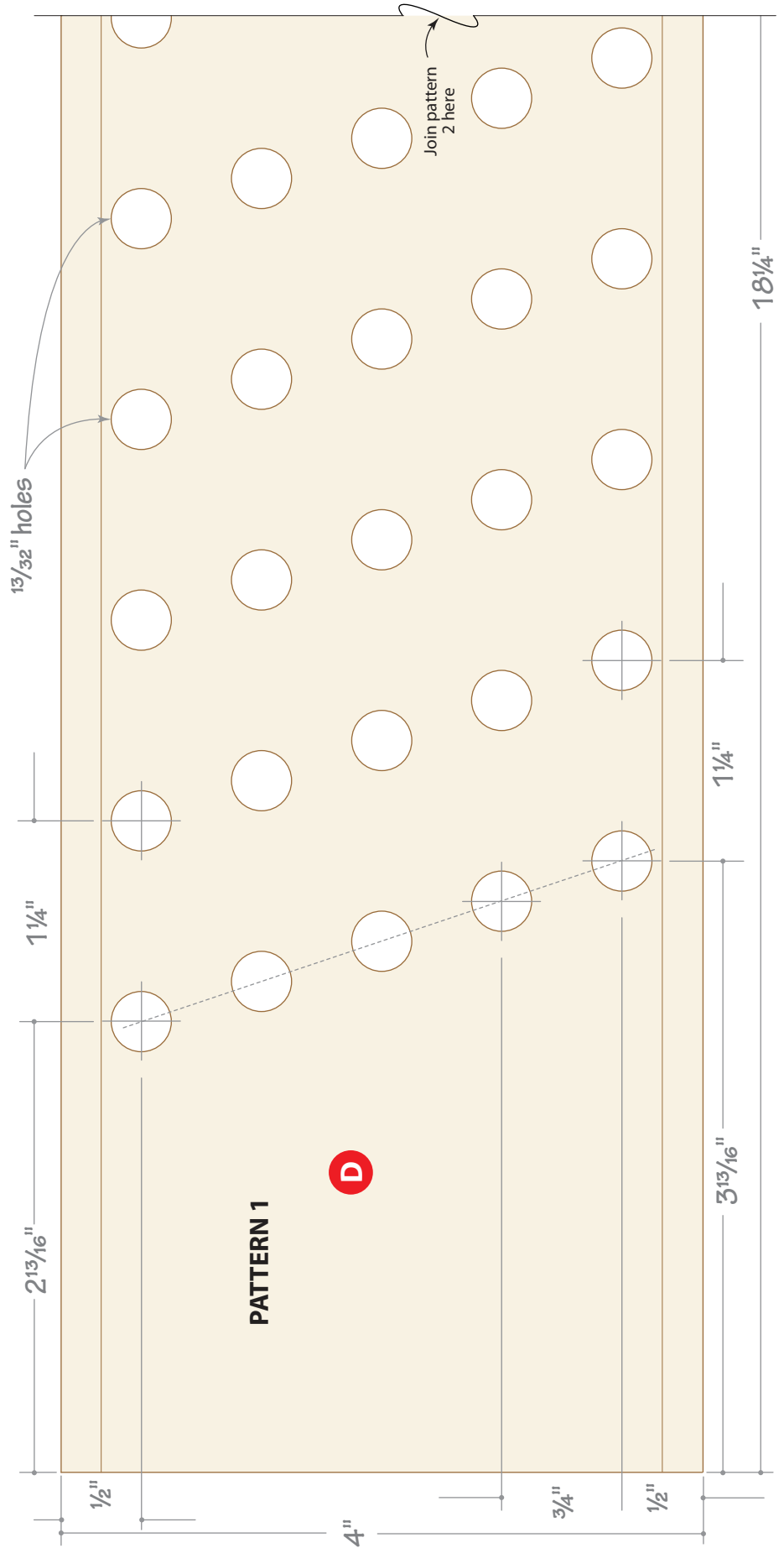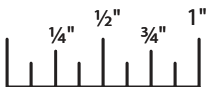## Improve Job Security with
Two Vises

The following pages includes fullsize patterns
shown for the Two vises in issue 266.

VISE
Full-Size
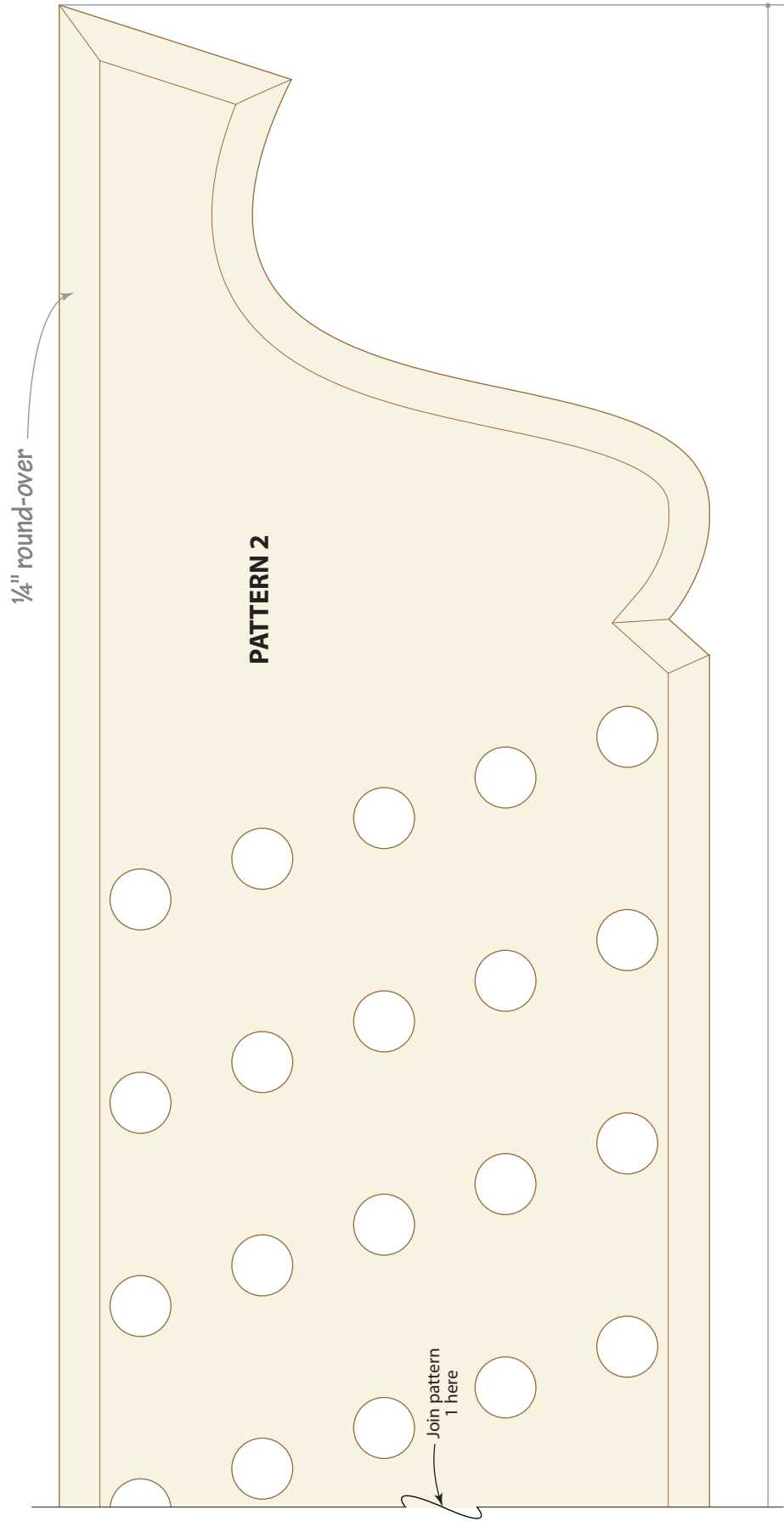# Pin Board
Pattern 1

Join pattern 2 here

$^{13}/_{32}$" holes

18¼"

1¼"

1¼"

3$^{13}/_{16}$"

2$^{13}/_{16}$"

PATTERN 1

D

½"

4"

¾"

½"

¼" ½" ¾" 1"

VISE
Full-Size
Pin Board
Pattern 2

¼" round-over

PATTERN 2

Join pattern 1 here

¼"   ½"   ¾"   1"

VISE
Pin–Handle Pattern
Full–Size

¼" chamfer

1½" chamfers

1½"

E
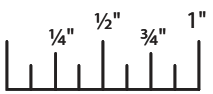
⅜" hole 1½" deep

5¼"

⅜" steel rod
8" long

To ensure full-size patterns are correct size,
your printer should be set to print at 100%
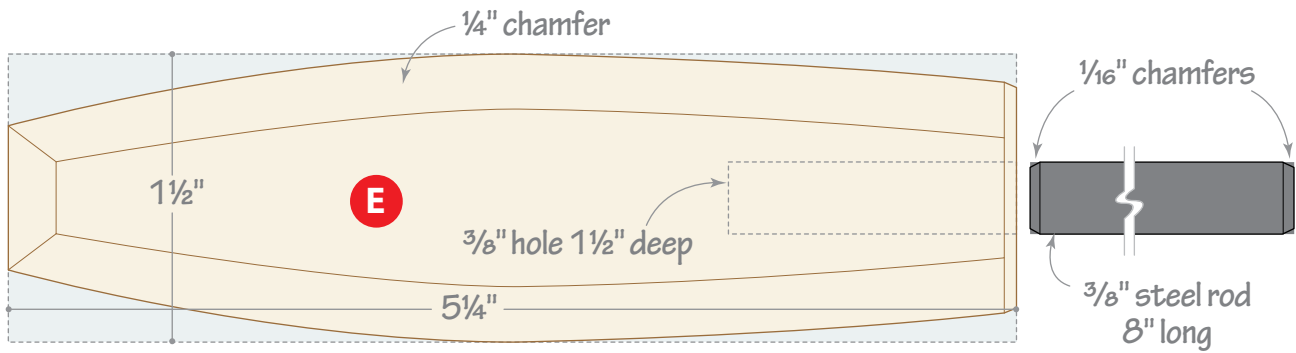(not fit to page). Measure full-size patterns
to verify size.

¼"   ½"   ¾"   1"