

n WOOD® magazine issue 198 (July 2010), you'll find an outdoor-room-size pergola with latticed screens. Here's how to build the same screens into a freestanding structure for use as a trellis or a privacy screen.

Posts up and set a screen

Build a screen with parts Q–V as described in issue 198. Add a cap (Y) above the top (Q) [**Drawings 1, 1a**].

2Cut two posts (Z) to length to allow for 12" between grade and the bot-

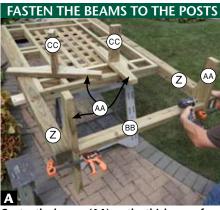
tom of the screen [**Drawing 1**]. Rout ¼" round-overs on all four corners of each post. Screw the screen (Q–V, Y) between the posts, centered on their thickness.

Build the upper structure

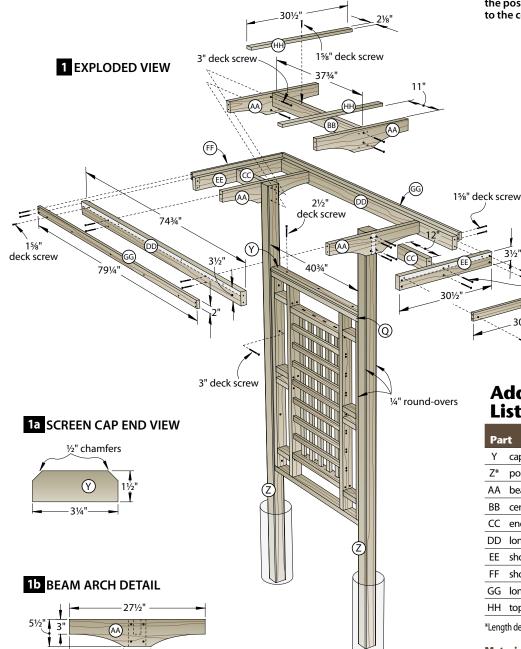
Cut the beams (AA) to size and cut the arches [Drawing 1b]. Crosscut the center rail (BB) to fit between the posts (Z) less the thickness of two beams. Screw two beams to the center rail. Cut the end rails (CC) to length and screw a beam to each one. Screw the center-rail-and-beam assembly between the posts [Photo A]. Then screw an end rail and beam assembly to the outside of each post, checking that the ends of all four beams align.

From 2×4s, cut the long and short bands (DD, EE) to length and screw them to the beams (AA). Rip and crosscut the short and long trim (FF, GG) and top trim (HH) to size. Screw these pieces in place [**Drawing 1**].

5 Prepare holes for the posts, as shown in issue 198. With help from a friend, lift the screen into the holes. Plumb and level the assembly, then secure it with stakes and kickers. Pour concrete in the holes, allow it to set, then remove the stakes and kickers.



Center the beams (AA) on the thickness of the posts (Z), then drive 3" deck screws next to the center rail (BB) into the posts.



Additional Materials List for Privacy Screen

3" deck screws

		FINISHED SIZE				
Part		Т	W	L	Matl.	Qty.
Υ	cap	1½"	31/4"	40¾"	Т	1
Z*	posts	3½"	3½"	132"	Т	2
AA	beams	1½"	5½"	27½"	Т	4
ВВ	center rail	1½"	3½"	37¾"	Т	1
CC	end rails	1½"	3½"	12"	Т	2
DD	long bands	1½"	3½"	74¾"	Т	2
EE	short bands	1½"	3½"	30½"	Т	2
FF	short trim	3/4"	2"	30½"	Т	2
GG	long trim	3/4"	2"	79¼"	Т	2
НН	top trim	3/4"	2%"	30½"	Т	2

^{*}Length depends on local codes. See the instructions in issue 198.

Material key: T-Pressure-treated lumber. Supplies: 1%" deck screws (30), 2½" deck screws (3), 3" deck screws (60), gravel, concrete mix. Bits: ¼" round-over, 45° chamfer router bits.