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Dave Campbell

Editorial Content Chief, WOOD magazine



## **Adobe Acrobat Reader Troubleshooting Guide**

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#### **Patterns are not printing full-size**

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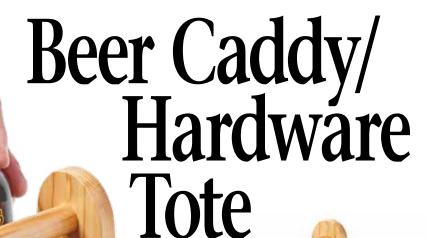


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he original concept for this project was a caddy that would show off your woodworking skills as you transport beverages to a tailgate party or picnic. But we also thought this tote could "work" as well as "play." Luckily, I knew of these neat metal canisters [Source] that organize fasteners and other hardware and fit in the same space as a bottle of suds! And if you need to carry more refreshments, hardware, or some tools, simply build a longer version. (See the photo on page 3.)

Kevin Boyle Senior Design Editor





#### Jump into the joinery

1 From ½" stock, cut the ends (A) and a matching test piece to width but 12" long [**Drawing 1**]. Set the test piece aside. Then, cut the sides (B) to size.

Attach an extension to your tablesaw miter gauge. Raise the blade 1" above the table and position the rip fence ½" from the *outside* edge of the blade [Shop Tip, *next page*]. Cut a kerf on each corner of the sides (B) [Photo A].

Remove the waste [Photo B]. Complete the notches by pushing the

workpiece back and forth over the highest point of the blade [**Photo C**].

Lower the blade to ½" and reposition the rip fence 3" from the *outside* edge of the blade. Clamp a stopblock to the miter-gauge extension 13%" from the rip fence. Using the test piece made in **Step 1**, cut a kerf with one end against the rip fence and a second kerf with the opposite end against the stopblock [**Photo D**]. Compare the width of the finger in a side (B) to the distance between the out-



Butt the side (B) against the rip fence and cut a kerf at each corner. The miter-gauge extension backs up the cut and steadies the workpiece as you work.

B B

Make additional cuts, starting at the end and working in, sliding the side (B) toward the rip fence the width of the saw blade after each pass.



To smooth the notch, push the side (B) against and then away from the rip fence across the peak of the blade. Use the miter-gauge extension for support.

side edges of these kerfs. Make any adjustments to the tablesaw setup to get a match, then make these cuts on each edge of each end (A). **Note:** It's better to have the notch a bit undersized than too wide. You can later sand or file the notch for an exact fit.

As you did with the sides (B), remove the waste from the notches in the ends (A) by making a series of passes over the blade. Test the fit of the joints and adjust the width of the notches as needed to achieve a snug fit.

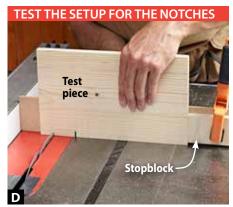
#### Shape the ends and assemble

Photocopy **Drawing 2**, enlarging it 200 percent, or use the pattern on *page 4*, to make a full-size half-pattern. Spray-adhere the pattern to ¼" hard-

board and cut and sand the template to shape. Do not drill the holes yet.

Place a square across an end (A), aligning the top edge of the blade with the top of the notches. Rest the bottom of the template on the square's blade, trace along the template [**Photo E**], flip the template to the opposite edge, and repeat. Mark the centerpoint of the ¾" hole where shown.

Stack both ends (A) together with double-faced tape, aligning their ends and edges. Cut and sand the ends to shape and drill the ¾" hole where marked. (The ¼" holes are drilled later.) Separate the ends and finish-sand them to 220 grit.



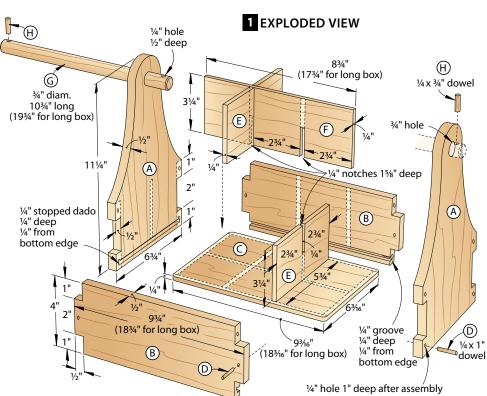
Making cuts on a test piece first prevents messing up a project part. If you need to make a second, third, or fourth test cut, flip and rotate the piece.

#### SHOP TIP

#### A fit without measuring

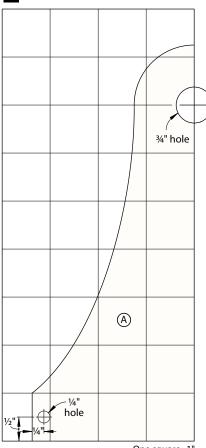
With your saw unplugged, use an end (A) as a gauge to set the rip fence. Place one face of the end against the rip fence and adjust the fence until the opposite face aligns with an outermost tooth on the blade. Use your finger to check for a perfect alignment.





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#### 2 END GRID



One square=1" Enlarge 200%

Install a ¼" box-slotting bit [**Source**] in your router table and set the bit's lower cutting edge ¼" above the table. Dry-fit and clamp the ends (A) and sides (B) together, and rout a slot around the lower inside face of the pieces.

**5**To determine the size of the bottom (C), measure between the ends (A) and sides (B) and add ½6" to each measurement. Cut the bottom to size and sand its corners round to fit in the slot.

# MAKE THE ENDS SHAPELY E

Align the edge of the template with the edge of the end (A) and against the blade of the square. Trace along the curved edge of the template.

Disassemble the box and dry-fit it again with the bottom to check the fit. Make any adjustments needed to the bottom, then sand the sides and bottom to 220 grit. Apply glue in the slots and to the notches in the ends and sides, and clamp the box together, trapping the bottom. Check the assembly for square.

After the glue dries, drill ¼" holes 1" deep centered on each finger on the ends (A) and sides (B) [**Drawing 1**]. From a ¼" dowel, cut the finger pins (D) to length, and glue them into the holes. Sand the dowels flush after the glue dries.

7 If you want to add the dividers (E, F), cut them to fit in the caddy (A–D). Cut the notches at the tablesaw, guiding the dividers with an extension on your miter gauge. Finish-sand the dividers.

Cut a 10¾" length of ¾" dowel for the handle (G). Insert it through the holes in the ends (A), centering it. Mark the outside faces of the ends around the handle. Remove the handle and drill a ¼" hole ½" deep just outside each mark [Drawing 1; Shop Tip, above]. Sand chamfers around the ends of the handle.

#### SHOP TIP

#### **Corral roly-poly dowels**

Secure a dowel in a  $\sqrt[7]{-}$  block and it will stay put while you drill. To make the V-block, use your tablesaw to cut intersecting  $45^{\circ}$  kerfs in a scrap of  $2\times4$ .



Then, reinsert it, cut the handle pins (H) to size, and glue them into the holes in the handle.

After the glue dries, apply a finish. We used a satin-finish aerosol lacquer. If you made them, install the dividers (E, F) in the box. Leave them unglued so you can remove them if desired. Now use your tote for work or relaxation—or both.

Produced by Craig Ruegsegger with Kevin Boyle
Project design: Kevin Boyle
Illustrations: Lorna Johnson

#### **Materials List**

		FINISHED SIZE				
Part		T	W	L	Matl.	Qty.
*A	ends	1/2"	6¾"	11¼"	Р	2
В	sides	1/2"	4"	9¾"	Р	2
С	bottom	1/4"	63/16"	9¾16"	Р	1
D	finger pins	¼" diam.		1"	Р	12
Е	short dividers	1/4"	3¼"	5¾"	Р	2
F	long divider	1/4"	3¼"	8¾"	Р	1
G	handle	¾" diam.		10¾"	Р	1
Н	handle pins	¼" diam.		3/4"	Р	2
*D-ut-iuiti-llu-uut-uuui Ctlu-iu-tuti						

\*Parts initially cut oversize. See the instructions.

Material key: P-pine.

**Supplies:** Spray adhesive, double-faced tape, 1/4" hardboard.

Blade and bits: ¼", ¾" drill bits.

#### Source

¼" box-slotting bit, no. 16J83.14; Large stainless steel canisters, no. 45K17.65. Lee Valley, 800-871-8158, leevalley.com.

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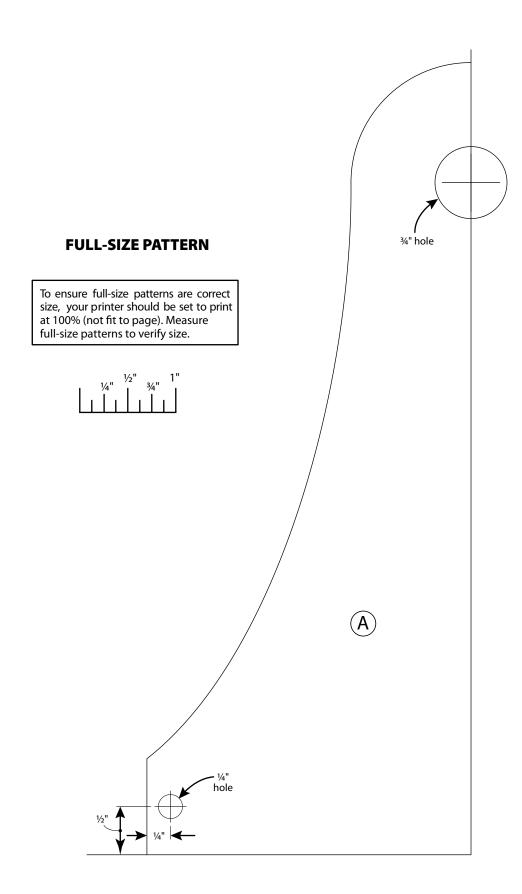
Nuts about rustic pine? Read our guide on showing off knots at woodmagazine.com/knots.

#### **Upsize for a toolbox**

A longer tote allows you to carry most tools as well as a few more hardware canisters or refreshments. Simply increase the length of the sides (B), bottom (C), and handle (G) as indicated in **Drawing 1**. If you add dividers, make five short dividers (E) and lengthen the long divider (F). We built our toolbox out of quartersawn oak with walnut finger pins (D) and handle (G).



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